

220020

NC Clear Topcoat 020 ST

Transparent satin Nitrocellulose Topcoat

**FEATURES**

Properties:	Silky touch	Quick drying.	Good leveling
Recommended use:	Auxiliary furniture	Indoor woodwork	
Application method:	Cup Spray Gun	Airmix system	
Recommended Hardeners:			
Recommended solvents:	520204	540414 in summer	

**AVAILABLE GLOSSES**

200020	50 - 57% (60°)		
220083	93 - 100% (60°)		

**TYPICAL PROPERTIES (25 °C)**

Supply Viscosity, DIN4	32 - 44	Mix Resistivity (MOhm cm)	10 - 60
Density (Kg / L)	0.91 - 0.94		
VOC content (%w)	74.655		
Solid content ( %)	23 - 27		

**GENERAL FEATURES**

Preparation			
Dust -free drying of 120 g/m <sup>2</sup>	10 min		
Touch free drying of 120 g/m <sup>2</sup>	20 min		
Stackable	After 24 h		
Sanding/ Re-coating	After 12 h		
Recommended Weight (g/m <sup>2</sup> )	130 - 150		

**SUBSTRATE PREPARATION**

Apply over appropriate sealer. Sealer must be sanded with 320-500 sand paper before the topcoat application in order to get a perfect adherence. Make sure that the surface is clean of dust or any other contaminant (grease, silicone, etc.)

**APPLICATION ADVICE**

The type and quantity of solvent recommended are a guide, it depends on the application system and the environmental conditions. Generally thin with 100% 520201 Solvent 201 Nitro. At high temperatures or humidity addition of 25 of 520204 Solvent 204 Retardant Medium or 540414 Solvent 414 Retardant is recommended.

	% Thinner	Nozzles	Air Pressure ( bar)	Pump Pressure ( bar)

**PRECAUTIONS**

Mix properly before using.  
 We recommend to apply at 15 - 25 °C and 50 -75% relative humidity.  
 Paint residues must be removed according to current regulations.  
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS  
 Expiry date: 1 year (Stored between 5 - 35 °C )

**ADDITIVES**

Action	ADD	Dosage %	grams per 20 L can
Anti-Silicone Additive	980066 Anti- Silicone Additive 066	0.5 - 5	100 - 1000

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